## COMBINED DECLARATION AND POWER OF ATTORNEY FOR PATENT APPLICATION

As a below named inventor, I hereby declare that:

My residence, post office address, and citizenship are as stated below next to my name.

the specification of which is attached hereto unless the following box is checked:

I believe I am the original, first, and sole inventor (if only one name is listed below) or an original, first, and joint inventor (if plural names are listed below) of the subject matter which is claimed and for which a patent is sought on the invention entitled:

## AUTOMATED PALLETIZING CASES HAVING MIXED SIZES AND SHAPES

[] was filed on Application	as Numberas	U.S. Application Number or PCT and was amended on	Internationa	al _ (if applicabl	e).	
	I have reviewed and up any amendment refe	understand the contents of the ab	ove-identifi	ed specificati	on, including the	
I acknowledge the du	ity to disclose informat	ion which is material to patentabil	ity as define	d in 37 C.F.R	. §1.56.	
inventor's certificate the United States, lis	or §365(a) of any PC ted below and have als	er 35 U.S.C. §119(a)-(d) or §365(b T International application which o identified below, by checking th pplication having a filing date before	designated e box, any f	at least one o oreign applica	country other than ation for patent or	
Prior Foreign Application(s)			Priority Claimed			
(Number)	(Country)	(Day/Month/Year Filed)	Yes	No		
(Number)	(Country)	(Day/Month/Year Filed)	Yes	No		
I hereby claim the be	nefit under 35 U.S.C. §	119(e) of any United States provis	ional applic	ation(s) listed	below.	
(Application No.)	(Filing Date)					
(Application No.)	(Filing Date)			·		
application designation application is not discongraph of 35 U.S.On 37 C.F.R. §1.56 v	ng the United States, land closed in the prior United. C. §112, I acknowledge	120 of any United States applicati isted below and, insofar as the sued States or PCT International applitude duty to disclose information we between the filing date of the p	bject matter lication in the hich is mate	of each of the manner properties to patent	he claims of this wided by the first ability as defined	
Application No.)	(Filing Date)	(status - patented, pending, ab	andoned)			
Application No.)	(Filing Date)	(status - patented, pending, ab	andoned)		•	

I hereby appoint the attorney(s) and/or agent(s) associated with the following Customer Number to prosecute this application and to transact all business in the Patent and Trademark Office connected therewith with full power of substitution and revocation:

## Customer Number 04859

Address all telephone calls to William J. Clemens at (734) 542-0900.

I hereby declare that all statements made herein of my own knowledge are true and that all statements made on information and belief are believed to be true; and further that these statements were made with the knowledge that willful false statements and the like so made are punishable by fine or imprisonment, or both, under Section 1001 of Title 18 of the United States Code and that such willful false statements may jeopardize the validity of the application or any patent issued thereon.

Date: 9-APR-2009
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Date: 9-Apr-2004
Date:
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